Relative Courses

VDA QMC China provides you with the following VDA 6.3 related trainings and services:

- **ID 380** `NEW`
  VDA 6.3 Process Audit – At a glance
  1,500 RMB/person/4hrs (incl. VAT)
- **ID 381**
  VDA 6.3:2023 – Process Auditor – Qualification
  10,500 RMB/person/4 days (incl. VAT)
- **ID 382**
  VDA 6.3:2023 – Process Auditor – Examination
  3,500 RMB/person (incl. VAT)
- **ID 341**
  VDA 6.3 – Workshop for Certified Process Auditors
  1,700 RMB/person/1 day (incl. VAT)
  For auditors with not enough (min. 5x process audits (10 audit days)) experiences, they have to attend this workshop.
- **ID 333**
  From VDA 6.3:2016 to VDA 6.3:2023 – Upgrade
  (In-house training ONLY)
- **ID 386**
  VDA 6.3 – Extension of the Qualification Certified Process Auditor (2016)
  1,800 RMB/person (incl. VAT)
- **ID 833**
  VDA 6.3:2023 – Practical know how exchange for Audit Evaluation (Workshop)
  1,000 RMB/person/3.5hrs (incl. VAT)
- **ID 839**
  Auditor Talk (Tailor Made for China)
  1,500 RMB/person/1 day (incl. VAT)

Target Audience

- Internal auditors (1st Party)
- Auditors for supply chain (2nd Party)
- 3rd party auditors
- Those who want to become a process auditor

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VDA 6.3:2023 (Version 4.0)

English version

www.vdachina.com.cn

Version: Oct. 2025

VDA 6.3:2023
(Version 4.0)

The Importance of VDA 6.3:2023 in time of digitalization

In the fast VUCA world, developing cycles got faster and new challenging coming up, such as software and data management and Cyber Security. The new VDA 6.3 is updated to evaluate those new risk and to give rating along entire supply chain. Importance is to assure CIP and find risk and N/C to improve. That's why VDA 6.3 process audits become in time of digitalization more important than ever before.

Process audit is important because it support:

- Prevent and timely discover risks during product development, mass production and after-sales service phases (usage phase),
- Review IATF,
- Confirm customer's specific requirements from your customers,
- To prevent and detect risks from the applications of new technologies and digitization,
- Provide evidence about state of art production process installed and assured,
- Evidence to meet technical and legal requirement and assure safety of products and compliance.

History of VDA 6.3:2023 Standard

VDA 6.3 is a widely accepted process audit method around the world. VDA 6.3 version 2023 has been rolled out first time in Chinese, English and German languages (worldwide) in Jan. 2023.

The VDA 6.3 process audit has been established for almost three decades as an important method for identifying strengths and weaknesses. VDA 6.3 was published for the first time in 1998 and was revised in 2010, 2016 as well as 2023 (present edition).

It involves analyzing and evaluating process capability during the product development and product implementation phase.

The Characteristics of VDA 6.3

- a structured approach to analyzing processes
- an evaluation based on risk point system
- identification of specific product and process risks (so-called "*-questions", i.e. questions marked with an asterisk)
- a clear presentation of the results of the process evaluation (A, B or C)
- clear downgrading rules (A, B or C).
- worldwide comparability of the process audits results
- potential analysis for evaluating the suitability of new production facilities and new technologies before to avoid risk
- a focus on the product and the process rather than on the system

What is New in VDA 6.3:2023

- Software aspects have been taken into consideration in the questionnaire.
- The content of this volume has been harmonized with further VDA methods, namely Automotive SPICE® and maturity level assurance for new parts (VDA MLA).
- Requirements with regard to purchasing activities were added to P3 and P4.
- Specification of the auditor qualification.
- Notes on conducting remote audits were added.
- Chapter 4 ("Audit process") was deleted, as its contents are included in ISO 19011.
- Chapter 8 ("Process audit services") was deleted from VDA Volume 6.3 old version, new VDA 6.8 standard in drafting stage for logistic process evaluation.
- Chapter 10 ("Best practice/lessons learned") was deleted.
- The evaluation of transport and parts handling (EU7) was deleted.
- In some cases, questions with special significance (*-questions) were redefined.
- Some of the questions regarding the potential analysis were reallocated.
- A comprehensive online glossary for all VDA volumes was established.
- Editorial revision.